

Advanced Flexographic Printing



Training Schedule

COMEXI GROUP TECHNICUM CENTER

- Theoretical sessions
- Practical sessions



Day 1

| | | |
|---------------|--|---|
| 09:00 - 09:45 | Welcome and program presentation. | Ramon Xifra David Centelles |
| 09:45 - 10:00 | <ul style="list-style-type: none"> • Overview of graphic process. • Objectives of the process (reliability, repeatability and productivity). | Damià Obiols |
| 10:00 - 10:45 | | Damià Obiols |
| 10:45 - 11:15 | Coffee break. | |
| 11:15 - 12:15 | <ul style="list-style-type: none"> • Central impression presses and key Elements of the Press ECM's. | Pere Moner Carles Manero Pere Becerra |
| 12:15 - 14:00 | <ul style="list-style-type: none"> • PRACTICE 1: Review, taking care of the manipulation of ECM's. | Pere Moner Carles Manero Pere Becerra |
| | <ul style="list-style-type: none"> • PRACTICE 2: Manual printing adjustment as per impression offsets. | Carles Manero Pere Becerra |
| 14:00 - 15:30 | Lunch | |
| 15:30 - 18:00 | Inks | Albert Chicote |

Day 2

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|---------------|---|---|
| 09:00 - 10:15 | <ul style="list-style-type: none"> • Process standardization. • Printing Logistics. (Anilox - Tape) | Damià Obiols |
| 10:15 - 10:45 | | Carlos Jiménez |
| 10:45 - 11:15 | Coffee break. | |
| 11:15 - 13:30 | <ul style="list-style-type: none"> • Prepress - Press test • Heptacromia | Carlos Jiménez Carlos Jiménez |
| 13:30 - 15:00 | Lunch. | |
| 15:00 - 18:00 | <ul style="list-style-type: none"> • PRACTICE 3: Press Test | Carles Manero Pere Becerra Carlos Jiménez |
| | <ul style="list-style-type: none"> • PRACTICE 4: Heptacromia | Carles Manero Pere Becerra Carlos Jiménez |

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Day 3

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| 09:00 - 10:45 | <ul style="list-style-type: none"> • Job Change • Printing adjustment | Damià Obiols Damià Obiols |
| 10:45 - 11:15 | Coffee break. | |
| 11:15 - 13:00 | <ul style="list-style-type: none"> • PRACTICE 5: Job printing adjustment. | Carles Manero Pere Becerra |
| | <ul style="list-style-type: none"> • PRACTICE 6: Control of the four-colour process, direct inks and general printing elements. | Carles Manero Pere Becerra |
| | <ul style="list-style-type: none"> • PRACTICE 7: Ink effect adjustments | Carles Manero Pere Becerra |
| 13:00 - 14:30 | Lunch. | |
| 14:30 - 16:00 | <ul style="list-style-type: none"> • PRACTICE 9: Job Change set | Carles Manero Pere Becerra |
| | <ul style="list-style-type: none"> • PRACTICE 6: Ideal sequence of task execution of the Jobs. | Carles Manero Pere Becerra |
| 16:00 - 20:00 | <ul style="list-style-type: none"> • Pre press plant open house. | Damià Obiols Calos Jiménez |

Day 4

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| 09:00 - 10:45 | <ul style="list-style-type: none"> • Problem detection and troubleshooting: | Damià Obiols |
| 10:45 - 11:15 | Coffee break. | |
| 11:15- 13:00 | <ul style="list-style-type: none"> • Troubleshooting round table meeting. | Damià Obiols Joan Dávila Carlos Jiménez |
| 13:00 - 15:00 | Lunch. | |
| 15:00 - 18:00 | <ul style="list-style-type: none"> • New developments on Comexi Presses | |